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D412-698-011
Job Sheet 205014



Part No: D412-698-011

Job Qty: 1 pcs

Part Name: Cabin Door Roller LH Aluminum Door



Part Weight: 0 lbs

Job Created: 12/24/19

Due Date: 12/31/19

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: IIN-D412-698 REV.G IPP Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3
KJ/DS IPP Rev:D 08-01-28 change to rev D ECN 1104 DD

Ship Via:

Bill of Materials

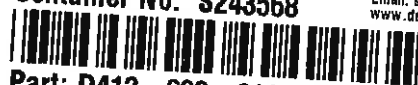
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/31/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3	✓	Oscar
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S243568



Part: D412-698-011

Job No: 205014

Serial No/Batch: S243568

Revision: G

Inspector:

Exp Date:

Instructions: TC STC SH92-43 Issue 6 FAA STC SR014461

120 QC 4	1 pcs	12/31/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				Packaging 1 - 37	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B 1 pcs	1 pcs	12/31/19	0.00 0.00	QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
135 DC - 1 - B4B	1 pcs	12/31/19	0.00 0.00	Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
140 QC 21 - FG	1 pcs	12/31/19	0.00 0.00	Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
				DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/31/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
78
9-89 DEC 24 2019

DAS
78
9-89 DEC 24 2019

DEC 24 2019

DEC 24 2019
DAS
70
9-89

PLG

Part Op 110 - Pick Kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness) QC4- 100% Inspect kits for completeness

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D412-698-011 Location;FG034

135 - (Document Control) Photocopy bluefile and create labels per PPP D412-698-011 CHG003

140 - (QC21- Final Inspection - Work Order Release) QC21- Final Inspection - Work Order Release

(013659)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-141	Bracket Assembly	3 pcs (3 ea) ✓	110-Packaging 1 - Pick Kit	S153911 ✓
D3121-143	Bracket Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S157073 ✓
D3137-043	Bracket Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S157124 ✓
D3183-043	Bracket Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S121684 ✓
D3199-1	Bracket	9 pcs (9 ea) ✓	110-Packaging 1 - Pick Kit	S185502 ✓
D3202-1	Cover	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	S070894 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3121-141	3	5	0
	D3121-143	1	5	0
	D3137-043	1	12	0
	D3183-043	1	5	0
	D3199-1	9	13	0
	D3202-1	1	3	0

Part Specifications

Specifications could not be found.

Plex 12/24/19 7:32 AM dart.lacelle.linda

Change Record

PAGE 1 OF 1

Part Number: D412-698-011/-012

Description: CABIN DOOR ROLLER, LH/RH

[illegible]